

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**To protect and serve the citizens and visitors of Sauk County with professional, responsible  
and timely law enforcement through the combined efforts of Patrol, Investigative,  
Administration, Clerical and Security personnel**

**COMMITTEE:** Law Enforcement Committee  
**DATE:** Tuesday, January 24, 2012 **TIME:** 2:00 P.M.  
**PLACE:** Room D102A, Sauk County Law Enforcement Center  
1300 Lange Court, Baraboo, WI 53913

**REASON FOR MEETING:** **SPECIAL**

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt Agenda
3. Public Comment
4. Consideration of process and activities associated with the Sheriff's Department  
Organizational Analysis.
5. Adjournment.

**COPIES TO:**

County Clerk B. Demars  
County Board Chair M. Krueger  
Committee: D. Stevens/R. Sinklair/P. Tollaksen/G. Johnson/F. Halfen  
Web Liaison/G. Hahn /Humane Society/Corporation Counsel

**DATE NOTICE MAILED:** January 20, 2012  
**PREPARED BY:** *Sheriff Chip Meister*

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**