

# SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA

**COMMITTEE:** Planning, Zoning & Land Records  
**DATE:** Thursday, June 10, 2010  
**PLACE:** County Board Room  
Third floor, West Square Building  
505 Broadway, Baraboo, WI

**TIME:** 9:00 A.M.

## **REASON FOR MEETING: REGULAR**

### **SUBJECTS FOR DISCUSSION:**

1. Call to order and certify compliance with open meetings law.
2. Adopt Agenda.
3. Adopt minutes of previous meeting(s).
4. Public Comment.
5. Communications.
6. Departmental Updates: Register of Deeds
  - a. Discussion and possible action on resolution Authorizing Sauk County Register of Deeds to collect additional fee and contract with Trimin Systems for the redaction of social security numbers found within real estate records.
7. Departmental Updates: Planning & Zoning
  - a. Departmental Monthly Report/Review
  - b. Update on working lands program and discussion on the density policy and various scenarios.
  - c. Discussion and possible action on establishing a fee in conjunction with the rezoning conversion fee to use towards the administration of the Working Lands Initiative / Farmland Preservation Program.
  - d. Discussion and possible action on a conditional use permit to create a Planned Unit Development of 17-acre more or less Farm Consolidated/PUD cluster lot in Section 18, T.9N.-R.5E, Town of Troy, Sauk County by John & Carol Anderson in accordance with the provisions contained in Section 7.12 of the Sauk County Code of Ordinances.
8. Discussion on items for report to the Economic Development Committee
9. Agenda items for next meeting.
10. Next meeting (June 22, 2010 @ 9:00 A.M.)
11. Adjournment

### **COPIES TO:**

County Clerk	Schauf	Pate	Bailey	Gaalswyk	Halfen	Lehman
Ashford	Nobs	Dederich	Kleczeck	Town Clerks	Town Chairpersons	

DATE NOTICE MAILED: June 4, 2010  
PREPARED BY: Mark Steward, Planning & Zoning Department  
UNDER DIRECTION OF: Gerald Lehman, Chair PZLR Comm., District # 5

**NOTE:** It is possible that members of and possibly a quorum of members of other governmental bodies of the municipality may be in attendance at the above stated meeting to gather information; no action will be taken by any governmental body at the above stated meeting other than the governmental body specifically referred to above in this matter.

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, and at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.

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