

# SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA

**COMMITTEE:** Planning, Zoning & Land Records  
**DATE:** Monday, January 31, 2011  
**PLACE:** Kraemer Library in Plain  
910 Main Street  
Plain, WI 53577

**TIME:** 7:00 P.M.

## **REASON FOR MEETING: REGULAR**

### **SUBJECTS FOR DISCUSSION:**

1. Call to order and certify compliance with open meetings law.
2. Adopt Agenda.
3. Public Comment.
4. Communications.
5. Program: Density Policy
  - a. Discuss and decide upon a new density policy that addresses DATCP requirements and meets town objectives.
6. Program: Density Policy Standardization
  - a. Discussion on the pros and cons to standardization of the density policy.
7. Agenda items for next meeting.
8. Adjournment

### **COPIES TO:**

County Clerk	Schauf	Pate	Bailey	Gaalswyk	Halfen	Lehman
Ashford	Nobs	Dederich	Kleczeck	Town Clerks	Town Chairpersons	

DATE NOTICE MAILED: January 27, 2011  
PREPARED BY: Mark Steward, Planning & Zoning Department  
UNDER DIRECTION OF: Gerald Lehman, Chair PZLR Comm., District # 5

**NOTE:** It is possible that members of and possibly a quorum of members of other governmental bodies of the municipality may be in attendance at the above stated meeting to gather information; no action will be taken by any governmental body at the above stated meeting other than the governmental body specifically referred to above in this matter.

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, and at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.

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