

**\*AMENDED**

## **SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA**

**COMMITTEE:** JUDICIARY COMMITTEE

**DATE:** Tuesday June 12, 2012 **TIME:** 4:30 PM

**PLACE:** Room 102A, Sauk County Law Enforcement Center  
1300 Lange Court, Baraboo, WI

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law
2. Adopt Agenda
3. Adopt Minutes of Previous Meeting
4. Public Comment
5. Communications
6. Departmental Updates; Circuit Court; Court Commissioner; Register In Probate; Emergency Management, Child Support; Clerk of Court; District Attorney.
  - a. Monthly Report
  - b. Strategic Planning and Program Review Form – \* Emergency Management and Child Support
  - c. Review and Approval of Vouchers
7. Adjourn

**COPIES TO:** Nobs, Johnson, Tollaksen, Stevens, Halfen, Demars, Schauf, Posewitz, Evenson, Reynolds, Taggart, Grill, Barrett, Calkins, Daniels, Meister, Fandry, Stieve, Jelinek, County Clerk and posted <http://www.co.sauk.wi.us/meetings>

**DATE NOTICE MAILED:** June 8, 2012  
**PREPARED BY:** District Attorney

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**