

**SAUK COUNTY BOARD OF SUPERVISORS
MEETING NOTICE/AGENDA**

COMMITTEE: SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL
DATA COLLECTION COMMITTEE
DATE / TIME: Wednesday, February 21, 2018 8:30 A.M.
PLACE: Historic Courthouse – EMBS – 1st Floor
515 Oak St.
Baraboo, WI 53913

REASON FOR MEETING: REGULAR

SUBJECTS FOR DISCUSSION:

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from previous meeting.
4. Public Comment. (*Three minute limit per person*).
5. OAR Program – Karla Campion (ATTIC)
 - a. 2017 Year-end report
 - b. Discussion of current data collection formulas and possible revisions
6. WI Drug and Hybrid Court Performance Measures
7. CANS Program
8. Discussion: OWI Multiple Offenders – Neumann
9. Update: Law Enforcement Systems Group – Pate / Baldwin
10. Next meeting date and agenda items.
11. Adjourn.

***TO:**

County Clerk	Wastlick	Witek
Dept. Heads	Krueger	Baldwin
Carns	Ramnarace	
Neumann	Pate	

DATE NOTICE MAILED: January 19, 2018

PREPARED BY: M. Krueger, Chair – Data Collection Committee; R. Baldwin, Sauk County CJCC Programs Manager

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.