

# **SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
ADULT JUSTICE SYSTEMS COMMITTEE  
**DATE / TIME:** Wednesday, June 6, 2018 3:00 P.M.  
**PLACE:** EMBS Meeting Room C128  
Historic Court House  
515 Oak Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR  
**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of notes from previous meeting May 2, 2018
4. Public Comment. (Three minute limit per person).
5. Communications
6. WI DOJ Grant Award
7. New Ad Hoc Committees Created at Annual CJCC Meeting – Purpose & Members Needed
8. NACO Stepping Up Question 2: Do we conduct timely screenings and assessments? – discussion
9. Update about challenges/opportunities with housing and transportation for adult justice participants.
10. Next meeting date and agenda items.
11. Adjourn.

**\*TO:**

County Clerk	Vedro	Dolch	Lincoln
Dept. Heads	Calkins	Lange	
Strunz	Warwick	Englund	
Lawton	Reynolds	Brattset	

**DATE NOTICE MAILED: April 26, 2018**

**PREPARED BY:** Chief Jerry Strunz, Committee Chair; Regina Baldwin, Criminal Justice Programs Manager

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**