

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
ADULT JUSTICE SYSTEMS COMMITTEE  
**DATE / TIME:** Wednesday February 7, 2018 3:30 P.M  
**PLACE:** EMBS Meeting Room C128  
Historic Court House  
505 Oak Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from previous meeting December 6, 2017
4. Public Comment. (*Three minute limit per person*).
5. Communications
6. Update about challenges/opportunities with housing and transportation for adult justice participants.
7. Discussion reference the NACO stepping up challenge and current progress towards the challenge goals.
8. Discussion re: pre-trial supervision/bail-monitoring program
9. Next meeting date and agenda items.
10. Adjourn.

**\*TO:**

County Clerk	Krueger	Dolch
Dept. Heads	Calkins	Lange
Strunz	Bodendein	Englund
Allen	Reynolds	Brattset

**DATE NOTICE MAILED:** February 5, 2018  
**PREPARED BY:** Jerry Strunz, Committee Chair

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.