

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
DATA COLLECTION COMMITTEE

**DATE / TIME:** Wednesday, January 17, 2018 8:30 A.M.

**PLACE:** County Board Gallery 326-A  
505 Broadway  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from previous meeting.
4. Public Comment. (*Three minute limit per person*).
5. Update regarding law enforcement system selection (Pate)
6. 2017 OAR year-end report
7. OWI Treatment Court
  - a. *Definition of recidivism for statistical tracking*
  - b. *Timeline for data collection*
  - c. *Plan for outreach for data collection project*
8. Next meeting date and agenda items.
9. Public Comment.
10. Adjourn.

**\*TO:**

County Clerk	Wastlick	Witek
Dept. Heads	Krueger	Baldwin
Lange	Ramnarace	Polzer
Neumann	Pate	

**DATE NOTICE MAILED:** January 15, 2018

**PREPARED BY:** M. Krueger, Sauk County Board Supervisor

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.