

**SAUK COUNTY BOARD OF SUPERVISORS MEETING
NOTICE/AGENDA**

COMMITTEE: **SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL
SYSTEM MAPPING COMMITTEE**

DATE / TIME: **Wednesday, February 14, 2018** **3:30 P.M.**

PLACE: **EMBS Room C128
Historic Courthouse
515 Oak Street
Baraboo, WI 53913**

REASON FOR MEETING: **REGULAR**

SUBJECTS FOR DISCUSSION:

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from prior meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications.
6. Update committee membership list
7. Discussion of EBDM Decision Points # 8 Local & State Reentry Planning and
 # 9 Local and State Institutional Release
8. Next meeting date and agenda items.
9. Public Comment.
10. Adjourn.

***TO:**

County Clerk	Laatsch	Bodendein
Kuhlmann	Wenzel	Dept. Heads
Calkins	Strunz	Lange
Brattset	Bindl	Basham

DATE NOTICE MAILED: February 8, 2018

PREPARED BY: Annette Kuhlmann, Committee Chair

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.