

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
ADULT JUSTICE SYSTEMS COMMITTEE  
**DATE / TIME:** Wednesday September 6, 2017 3:30 P.M  
**PLACE:** EMBS Meeting Room C128  
Historic Court House  
505 Oak Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from previous meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications
6. Update about challenges/opportunities with housing and transportation for adult justice participants.
7. Review data components for the Sauk Proxy to date.
8. Continue discussion of 2018 committee goals and define specific performance measures:
  - a. Reduce recidivism (what is recidivism according to our committee?),
  - b. Improve detection and early intervention for mental health and substance use disorders amongst the inmate population in Sauk County,
  - c. Research and establish a list of community service opportunities for adult justice system participants.
9. Next steps
10. Next meeting date and agenda items.
11. Adjourn.

\*TO:

County Clerk	Krueger	Dolch
Dept. Heads	Calkins	Lange
Strunz	Bodendein	Englund
Allen	Reynolds	Brattset

**DATE NOTICE MAILED:** August 8, 2017  
**PREPARED BY:** Jerry Strunz, Committee Chair

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.