

**SAUK COUNTY BOARD OF SUPERVISORS
MEETING NOTICE/AGENDA**

COMMITTEE: SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL
SYSTEM MAPPING COMMITTEE

DATE / TIME: Wednesday, August 9, 2017 3:30 P.M.

PLACE: Room B-24
West Square Building
505 Broadway
Baraboo, WI 53913

REASON FOR MEETING: REGULAR

SUBJECTS FOR DISCUSSION:

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from prior meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications.
6. Review Report for EBDM Decision Point #5 Plea Negotiations prepared by Leonie Dolch
7. Next meeting date and agenda items.
8. Public Comment.
9. Adjourn.

***TO:**

County Clerk	Laatsch	Bodendein
Kuhlmann	Wenzel	Dept. Heads
Calkins	Strunz	Lange
Brattset	Bindl	

DATE NOTICE MAILED: August 8, 2017

PREPARED BY: Annette Kuhlmann, Committee Chair

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.