

# SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
JUVENILE JUSTICE SYSTEMS COMMITTEE

**DATE / TIME:** Wednesday January 25, 2017 3:00 P.M.

**PLACE:** Room B30  
West Square Building  
505 Broadway Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from prior meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications.
6. Review Data
  - J. Daniels (Charges/Dispositions)
  - R. Browning (Survey)
7. Discuss Summary for the Future of Youth Justice Document – M. Matteson
8. Discuss and possibly recommend action to the CJCC regarding changing the name of this committee.
9. Discuss need for and ability to collect municipal juvenile offender data.
10. Next meeting date and agenda items.
11. Public Comment.
12. Adjourn.

**\*TO:**

County Clerk	Daniels	Matteson	O'Rourke
Dept. Heads	DeSanto	Brattset	Klicko
Bindl	Browning	Ramnarace	
Albrecht	Lehman	Weiler	

**DATE NOTICE MAILED:** Friday, January 20, 2017  
**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.