

# SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
DATA COLLECTION COMMITTEE  
**DATE / TIME:** Wednesday December 28, 2016 8:30 A.M.  
**PLACE:** EMBS Room  
Historic Courthouse  
505 Oak Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR  
**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Public Comment. (*Three minute limit per person*).
4. Review Committee Charges
  - What data do we currently collect?
  - What data should we be collecting?
  - Why do we want to collect it?
  - What are the resulting metrics?
5. Discuss and prioritize next steps
6. Next meeting date and agenda items.
7. Public Comment.
8. Adjourn.

**\*TO:**

County Clerk	Wastlick	Ramnarace
Dept. Heads	Krueger	Witek
Laatsch	Allen	
Neumann	Pate	

**DATE NOTICE MAILED:** Thursday, December 22, 2016  
**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.