

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA  
AMENDED\***

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
**DATE / TIME:** Thursday November 10, 2016 3:30 P.M.  
**PLACE:** West Square Building  
Room 213  
505 Broadway Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from previous two meetings.
4. Public Comment. (*Three minute limit per person*).
5. Communications
6. Discuss and take action on meeting routine, goals, and purpose.
7. Appoint Chair Data Collection Committee
8. Standing and Sub-Committee Updates
  - a. Adult Justice Systems – Chaired by Strunz
    - o Drug Court Subcommittee – Chaired by Judge Screnock
      - Discuss and take action on policy/procedural changes including forms/documents used.\*
  - b. Juvenile Justice Systems – Chaired by Bindl
  - c. System Mapping – Chaired by Kuhlmann
  - d. Data Collection –
9. Next Steps
  - a. Creating the next CJCC agenda
  - b. Satisfaction Survey
10. Next meeting date and agenda items.
11. Public Comment.
12. Adjourn.

**\*TO:**

County Clerk	Wenzel	Screnock	Strunz	Bindl	Ramnarace
Dept. Heads	Lehman	Calkins	Bodendein	Allen	
Fry	Reynolds	Dolch	Brattset	Kuhlmann	
Krueger	Klicko	Lange	Laatsch	Englund	

**DATE NOTICE MAILED:** Monday, November 07, 2016  
**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**