

**SAUK COUNTY BOARD OF SUPERVISORS
MEETING NOTICE/AGENDA**

****CANCELED****

COMMITTEE: SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL
DATA COLLECTION COMMITTEE
DATE / TIME: Thursday September 15, 2016 2:00 P.M.
PLACE: Room B24
West Square Building
505 Broadway Street
Baraboo, WI 53913

REASON FOR MEETING: REGULAR

SUBJECTS FOR DISCUSSION:

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Public Comment. (*Three minute limit per person*).
4. Discuss and begin defining what data should be collected.
5. Discuss data begin collected by CJCC currently.
6. Discuss data being collected by other CJCC's.
7. Next meeting date and agenda items.
8. Public Comment.
9. Adjourn.

***TO:**

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|--------------|----------|-----------|
| County Clerk | Wastlick | Ramnarace |
| Dept. Heads | Krueger | Witek |
| Laatsch | Allen | |
| Neumann | Pate | |

DATE NOTICE MAILED: Tuesday, September 13, 2016

PREPARED BY: J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.