

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**\*\*CANCELED\*\***

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
DATA COLLECTION COMMITTEE  
**DATE / TIME:** Wednesday September 7, 2016 2:30 P.M.  
**PLACE:** EMBS Room  
Historic Courthouse  
515 Oak Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR  
**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Public Comment. (*Three minute limit per person*).
4. Discuss and begin defining what data should be collected.
5. Discuss data begin collected by CJCC currently.
6. Discuss data being collected by other CJCC's.
7. Next meeting date and agenda items.
8. Public Comment.
9. Adjourn.

**\*TO:**

County Clerk	Wastlick	Ramnarace
Dept. Heads	Krueger	Witek
Laatsch	Allen	
Neumann	Pate	

**DATE NOTICE MAILED:** Wednesday, September 07, 2016  
**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.