

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**\*\*CANCELED\*\***

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
JUVENILE JUSTICE SYSTEMS COMMITTEE  
**DATE / TIME:** Wednesday July 27, 2016 3:00 P.M.  
**PLACE:** EMBS Room  
Historic Courthouse  
515 Oak Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Public Comment. (*Three minute limit per person*).
4. Review System Map for Adult Justice System
5. Discuss Data for Juvenile Justice System Map
6. Next meeting date and agenda items.
7. Public Comment.
8. Adjourn.

**\*TO:**

County Clerk	Daniels	Matteson
Dept. Heads	DeSanto	
Bindl	Browning	
Albecht	Lehman	

**DATE NOTICE MAILED:** Wednesday, July 27, 2016  
**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.