

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
**DATE / TIME:** Monday November 16, 2015 4:00 P.M.  
**PLACE:** University of Wisconsin Baraboo  
Science Building  
Small/Large Lecture Rooms  
1006 Connie Road  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from prior meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications
6. Monthly Department Update
7. Subcommittee Reports, if needed.
8. Committee will relocate to large lecture room at 4:30 for:
  - Punishment or Alternatives? European Perspectives on Drug Related Crimes by Dr. Helmut Kury
9. Next Steps
  - a. Creating the next CJCC agenda
10. Next meeting date and agenda items.
11. Public Comment.
12. Adjourn.

\*TO:

County Clerk	Krueger	Evenson	Calkins	Orth
Michalek	Alexander	Wenzel	O'Rourke	Laatsch
Meister	Strunz	Kuhlmann	DeLong	Englund
Allen	Lange	Dept. Heads	Bindl	

**DATE NOTICE MAILED:** Monday, October 26, 2015

**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**