SAUK COUNTY BOARD OF SUPERVISORS **MEETING NOTICE/AGENDA**

SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL COMMITTEE: SYSTEM MAPPING COMMITTEE

DATE / TIME: Thursday, April 9, 2015 4:00 P.M. PLACE: **Room 213** West Square Building **505 Broadway Street Baraboo, WI 53913**

REASON FOR MEETING: REGULAR

SUBJECTS FOR DISCUSSION:

- 1. Call to Order and Certify Compliance with Open Meeting Law.
- 2. Adopt agenda.
- 3. Approval of minutes from prior meeting.
- 4. Public Comment. (Three minute limit per person).
- 5. Communications.
- 6. System Mapping
 - a. Law Enforcement Agencies
 - i. Begin review of decision points.
- 7. Next Steps
 - a. Create the next system mapping agenda
- 8. Next meeting date and agenda items.
- 9. Public Comment.
- 10. Adjourn.

*TO:

County Clerk	Orth	Bindl
Schauf	Lange	Krueger
Kuhlmann	Wenzel	Dept. Heads
Calkins	Strunz	

DATE NOTICE MAILED: Wednesday, April 01, 2015 PREPARED BY: J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.