

**SAUK COUNTY BOARD OF SUPERVISORS
MEETING NOTICE/AGENDA**

COMMITTEE: SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL
SYSTEM MAPPING COMMITTEE

DATE / TIME: Thursday, February 12, 2015 4:00 P.M.

PLACE: Room 213
West Square Building
505 Broadway Street
Baraboo, WI 53913

REASON FOR MEETING: REGULAR

SUBJECTS FOR DISCUSSION:

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Public Comment. (*Three minute limit per person*).
4. Communications.
5. System Mapping
 - a. Review Phase I Map
 - b. Approve for distribution to CJCC
6. Next Steps
 - a. Discuss Phase I Map; changes or additions
 - b. Create the next system mapping agenda
7. Next meeting date and agenda items.
8. Public Comment.
9. Adjourn.

***TO:**

County Clerk	Orth	Bindl
Schauf	Lange	Krueger
Kuhlmann	Wenzel	Dept. Heads
Calkins	Strunz	

DATE NOTICE MAILED: Monday, February 02, 2015

PREPARED BY: J. Krueger, Criminal Justice Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.