

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
SYSTEM MAPPING COMMITTEE

**DATE / TIME:** Wednesday, December 10, 2014 4:00 P.M.

**PLACE:** Room 213  
West Square Building  
505 Broadway Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from prior meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications.
6. System Mapping
  - a. Discuss agency survey responses.
  - b. Discuss timeline of agency mapping.
7. Next Steps
  - a. Creating the next system mapping agenda
8. Next meeting date and agenda items.
9. Public Comment.
10. Adjourn.

**\*TO:**

County Clerk	Orth	Bindl
Schauf	Lange	Krueger
Kuhlmann	Wenzel	Dept. Heads
Calkins	Strunz	

**DATE NOTICE MAILED:** Wednesday, November 26, 2014

**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**