SAUK COUNTY BOARD OF SUPERVISORS MEETING NOTICE/AGENDA

COMMITTEE: SAUK COUNTY JUSTICE CONTINUUM

DATE / TIME: Wednesday, February 12, 2014 7:00 A.M.

PLACE: Room D102A, Sauk County Law Enforcement Center

1300 Lange Court, Baraboo, WI 53913

REASON FOR MEETING: REGULAR

SUBJECTS FOR DISCUSSION:

- 1. Call to Order and Certify Compliance with Open Meeting Law.
- 2. Adopt agenda.
- 3. Public Comment. (Three minute limit per person).
- 4. Communications.
 - a. EBDM Summit program details.
 - b. Update on recruitment.
- 5. Approval of minutes from prior meeting.
- 6. Consideration of a resolution transitioning to a Criminal Justice Collaborative Council.
- 7. Consideration / lessons learned from EBDM Summit.
- 8. Stakeholder input or comment:
 - a. Department of Corrections
 - b. Public Defender
 - c. Education
 - d. County Departments
- 9. Next meeting date(s) and agenda items
- 10. Public Comment.
- 11. Adjourn.

*TO:

County Clerk	Krueger	Evenson	Calkins	Orth
Meister	Brattset	Lange	Gruber	Liebman
Beghin	Fordam	Alexander	Halfen	Ashford
Bychinski	Laatsch	O'Rourke	Gumz	Fleming

DATE NOTICE MAILED: Friday, February 07, 2014 **PREPARED BY:** Office of Administrative Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.