

**SAUK COUNTY BOARD OF SUPERVISORS
NOTICE OF COMMITTEE MEETING**

COMMITTEE: UW - Baraboo/Sauk County Housing Committee Sub-group

DATE: Monday, January 13, 2014

TIME: 8:00 a.m.

**PLACE: Room B30, Sauk County West Square Building, 505 Broadway Street
Baraboo, Wisconsin**

I

REASON FOR MEETING: REGULAR: SPECIAL: X

ORDER OF BUSINESS:

1. Call to order and certification of compliance with open meeting law.
2. Approval of agenda.
3. Public comment.
4. Communications.
5. Development and discussion of land lease details.
6. Discussion and development of operational lease.
7. Adjournment.

COPIES TO:

Committee: Wedekind Armstrong Schauf Pinion Stieve Geick

Others: Lombard Pleger Kohlmeyer Palm Clark Krueger
Liebman Beghin Web Liaison News Media Bulletin Boards

DATE NOTICE MAILED: November 7, 2013

NOTICE PREPARED BY: Sauk County Administrative Coordinator

Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact the U.W. Baraboo/Sauk County Campus at *(608) 355-5200 (same number for TTY) between the hours of 8:00 A.M. and 5:00 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request. Website: www.co.sauk.wi.us