

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY JUSTICE CONTINUUM  
**DATE / TIME:** Wednesday, December 18, 2013 7:00 A.M.  
**PLACE:** Room D102A, Sauk County Law Enforcement Center  
1300 Lange Court, Baraboo, WI 53913

**REASON FOR MEETING:** \_\_\_\_\_ **REGULAR**

**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Public Comment. (*Three minute limit per person*).
4. Communications.
  - a. EBDM Summit – letter of interest submitted
5. Approval of minutes from prior meeting.
6. Consideration and discussion Committee structure for short and long term.
7. Consideration of Criminal Justice Coordinator position.
8. Stakeholder input or comment:
  - a. Department of Corrections
  - b. Public Defender
  - c. Education
  - d. County Departments
9. Next meeting date(s) and agenda items
10. Public Comment.
11. Adjourn.

**\*TO:**

County Clerk	Krueger	Evenson	Calkins	Orth
Meister	Brattset	Lange	Gruber	Liebman
Beghin	Fordam	Alexander	Halfen	Ashford
Bychinski	Laatsch	O'Rourke	Gumz	Fleming

**DATE NOTICE MAILED:** Thursday, December 12, 2013  
**PREPARED BY:** Office of Administrative Coordinator

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**